**Product data sheet** 

## 1. General description

WG25N120HFW1 uses advanced Fine Trench Field-stop IGBT technology with anti-parallel diode in TO-247 package. This device is part of the H series of IGBTs, which represents an optimum compromise between conduction and switching losses to maximize the efficiency of high switching frequency converter.



### 2. Features and benefits

- Maximum junction temperature 175 °C
- · High speed switching series
- · Positive Temperature efficient for Easy Parallel Operating
- · Very soft, fast recovery anti-parallel diode
- · EMI Improved Design

## 3. Applications

- Solar inverter
- PFC
- UPS
- Welding converters
- · Mid to high switching frequency applications

### 4. Quick reference data

#### Table 1. Quick reference data

Symbol	Parameter	Parameter I			Value		Unit
V <sub>CE</sub>	Collector-emitter voltage, T <sub>j</sub> ≥ 25 °C			1200			V
I <sub>C</sub>	DC collector current, limited by $T_{j(max)}$ $T_C = 100  ^{\circ}C$				25		А
Symbol	Parameter Conditions		Notes	Min	Тур	Max	Unit
Static cha	racteristics						
V <sub>CE(sat)</sub>	Collector-emitter saturation voltage	$V_{GE} = 15 \text{ V}; I_{C} = 25 \text{ A}; T_{j} = 25 \text{ °C}$		-	1.7	2.2	V

# 5. Pinning information

### **Table 2. Pinning information**

Pin	Symbol	Description	Simplified outline	Graphic symbol
1	G	gate		•C
2	С	collector		
3	Е	emitter		
mb	С	mounting base; connected to collector	TO247	G E sym200

# 6. Ordering information

### **Table 3. Ordering information**

Type number	Package Name	Orderable part number	Packing method	Small packing quantity	Package version	Package issue date
WG25N120HFW1	TO247	WG25N120HFW1Q	Tube	30	TO247P	09-Mar-2023

# 7. Marking

#### **Table 4. Marking codes**

Type number	Marking codes
WG25N120HFW1	G25N120 HFW1

# 8. Limiting values

### Table 5. Limiting values

Symbol	Parameter	Notes	Value	Unit
V <sub>CE</sub>	Collector-emitter voltage, T <sub>j</sub> ≥ 25 °C		1200	V
I <sub>c</sub>	DC collector current, limited by $T_{j(max)}$ $T_{c}$ = 25 °C $T_{c}$ = 100 °C		50 25	А
I <sub>C(puls)</sub>	Pulsed collector current, t <sub>p</sub> limited by T <sub>j(max)</sub>		75	Α
-	Turn off safe operating area $V_{CE} \le 1200 \text{ V}, T_j \le 175 ^{\circ}\text{C}, t_p = 1 \mu\text{s}$		75	А
I <sub>F</sub>	Diode forward current, limited by $T_{j(max)}$ $T_{C}$ = 25 °C $T_{C}$ = 100 °C		40 20	A
I <sub>Fpuls</sub>	Diode pulsed current, t <sub>p</sub> limited by T <sub>j(max)</sub>		60	А
$V_{GE}$	Gate-emitter voltage		±20	V
P <sub>tot</sub>	Power dissipation $T_c$ = 25 °C Power dissipation $T_c$ = 100 °C		375 187	W
T <sub>stg</sub>	Storage temperature		-55 to +150	°C
T <sub>jmax</sub>	Maximum operating junction temperature		175	°C
-	Peak soldering temperture		260	°C
M	Mounting Torque with washer		0.55	Nm

### 9. Thermal characteristics

**Table 6. Thermal characteristics** 

Symbol	Parameter	Conditions	Notes	Min	Тур	Max	Unit
R <sub>th(j-c)</sub>	IGBT thermal resistance from junction to case			-	0.40	-	K/W
R <sub>th(j-c)</sub>	Diode thermal resistance from junction to case			-	1.35	-	K/W
R <sub>th(j-a)</sub>	thermal resistance from junction to ambient			-	40	-	K/W

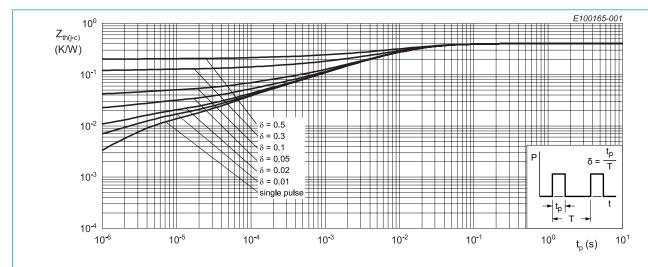


Fig. 1. Transient thermal impedance from junction to case as a function of pulse duration; IGBT

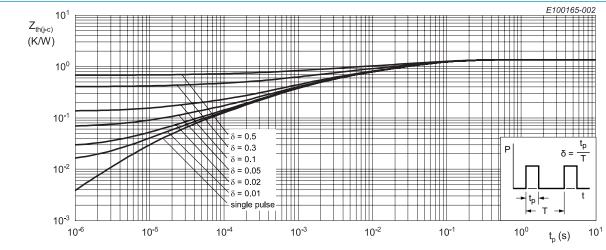


Fig. 2. Transient thermal impedance from junction to case as a function of pulse duration; Diode

## 10. Characteristics

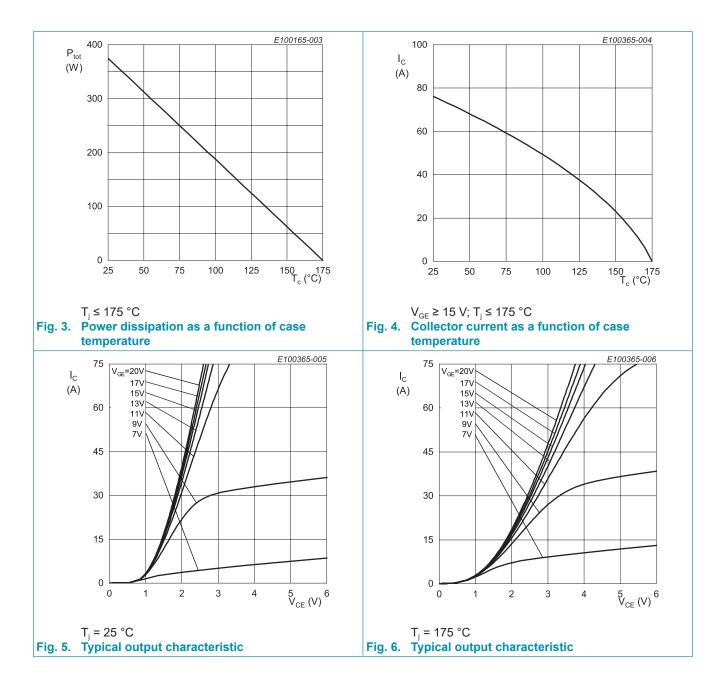
### **Table 7. Characteristics**

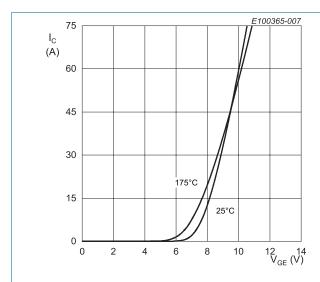
Symbol	Parameter	Conditions	Notes	Min	Тур	Max	Unit
Static cha	racteristics						
BV <sub>CES</sub>	Collector-emitter breakdown voltage	$V_{GE} = 0 \text{ V}; I_{C} = 1.0 \text{ mA}$		1200	-	-	V
$V_{\text{CE(sat)}}$	Collector-emitter saturation	$V_{GE}$ = 15 V; $I_{C}$ = 25 A; $T_{j}$ = 25 °C		-	1.7	2.2	V
	voltage	V <sub>GE</sub> = 15 V; I <sub>C</sub> = 25 A; T <sub>j</sub> = 175 °C		-	2.3	-	V
$V_{F}$	Diode forward voltage	$V_{GE} = 0 \text{ V}; I_F = 20 \text{ A}; T_j = 25 \text{ °C}$		-	1.95	-	V
		$V_{GE} = 0 \text{ V}; I_F = 20 \text{ A}; T_j = 175 ^{\circ}\text{C}$		-	1.87	-	V
$V_{\text{GE(th)}}$	Gate-emitter threhold voltage	$I_{\rm C}$ = 0.5 mA; $V_{\rm CE}$ = $V_{\rm GE}$		4.2	5.3	6.4	V
Zero gate voltage collector current		V <sub>CE</sub> = 1200 V; V <sub>GE</sub> = 0 V; T <sub>j</sub> = 25 °C		-	-	250	μΑ
	$V_{CE} = 1200V; V_{GE} = 0 V;$ $T_j = 175 °C$		-	-	10	mA	
g <sub>fs</sub>	Transconductance	$V_{CE} = 20 \text{ V}; I_{C} = 25 \text{ A}$		-	18	-	S
Dynamic	characteristics						
C <sub>ies</sub>	Input capacitance	$V_{CE} = 30 \text{ V}; V_{GE} = 0 \text{ V}; f = 1 \text{ MHz};$		-	4800	-	pF
C <sub>oes</sub>	Output capacitance	$T_j = 25 ^{\circ}\text{C}$		-	69	-	pF
C <sub>res</sub>	Reverse transfer capacitance			-	37	-	pF
$Q_{G}$	Gate charge	$V_{CC}$ = 960 V; $I_{C}$ = 25 A; $V_{GE}$ = 15 V; $T_{i}$ = 25 °C		-	228	-	nC

# 11. Switching Characteristics

Table 8. Switching Characteristics, Inductive Load

Symbol	Parameter	Conditions	Notes	Min	Тур	Max	Unit
IGBT cha	racteristics						'
$t_{d(on)}$	Turn-on delay time	T <sub>j</sub> = 25 °C;		-	44	-	nS
t <sub>r</sub>	Rise time	$V_{CC} = 600 \text{ V}; I_C = 25 \text{ A};$ $V_{GE} = 15 \text{ V} / 0 \text{ V};$		-	31	-	nS
$t_{\text{d(off)}}$	Turn-off delay time	$R_G = 10 \Omega$		-	265	-	nS
t <sub>f</sub>	Fall time			-	78	-	nS
E <sub>on</sub>	Turn-on energy			-	1.35	-	mJ
E <sub>off</sub>	Turn-off energy			-	0.8	-	mJ
E <sub>ts</sub>	Total switching energy			-	2.15	-	mJ
t <sub>d(on)</sub>	Turn-on delay time	T <sub>j</sub> = 175 °C;		-	40	-	nS
t <sub>r</sub>	Rise time	$V_{CC} = 600 \text{ V}; I_{C} = 25 \text{ A};$ $V_{GE} = 15 \text{V} / 0 \text{V};$		-	31	-	nS
$t_{d(off)}$	Turn-off delay time	$R_G = 10 \Omega$		-	306	-	nS
t <sub>f</sub>	Fall time			-	140	-	nS
E <sub>on</sub>	Turn-on energy			-	2.05	-	mJ
E <sub>off</sub>	Turn-off energy			-	1.2	-	mJ
E <sub>ts</sub>	Total switching energy			-	3.25	-	mJ
Diode cha	aracteristics			1		1	
t <sub>rr</sub>	Reverse recovery time	T <sub>j</sub> = 25 °C;		-	68	-	nS
Q <sub>r</sub>	Reverse recovery charge	$V_R = 600 \text{ V}; I_F = 20 \text{ A};$ $dI_F/dt = 800 \text{A/us}$		-	1003	-	nC
I <sub>RM</sub>	Reverse recovery peak current			-	25	-	А
t <sub>rr</sub>	Reverse recovery time	T <sub>j</sub> = 175 °C;		-	178	-	nS
Q <sub>r</sub>	Reverse recovery charge	$V_R = 600 \text{ V}; I_F = 20 \text{ A};$ $dI_F/dt = 800 \text{A/us}$		-	2564	-	nC
I <sub>RM</sub>	Reverse recovery peak current	F		-	30	-	А





 $V_{CE}$  = 20 V Fig. 7. Typical transfer characteristic

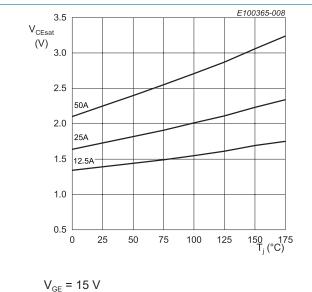
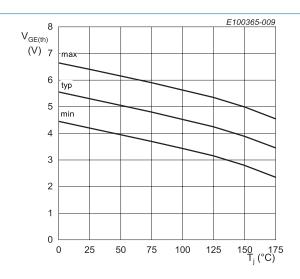
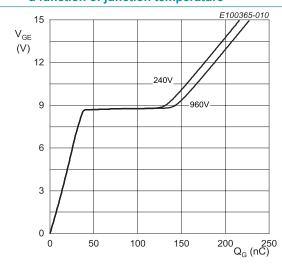


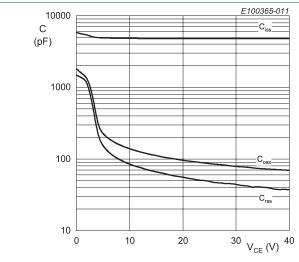
Fig. 8. Typical collector-emitter saturation voltage as a function of junction temperature



 $I_c$  = 500 μA Fig. 9. Gate-emitter threshold voltage as a function of junction temperature

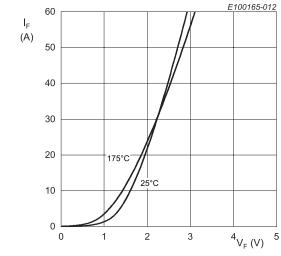


I<sub>c</sub> = 25 A Fig. 10. Typical gate charge



collector-emitter voltage

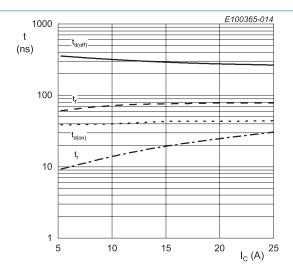
V<sub>GE</sub> = 0 V; f = 1 MHz
Fig. 11. Typical capacitance as a function of
Fig. 12. Typical diode forward current as a function of forward voltage



E100165-013  $V_{F}$ (V) 3.5 3.0 (1) 2.5 (2) 2.0 (3) 1.5 1.0 150 175 T<sub>j</sub> (°C) 0 25 50 75 125 100

(1)  $I_F = 40 \text{ A}$ (2)  $I_F = 20 \text{ A}$ (3)  $I_F = 10 \text{ A}$ 

Fig. 13. Typical diode forward voltage as a function of junction temperature

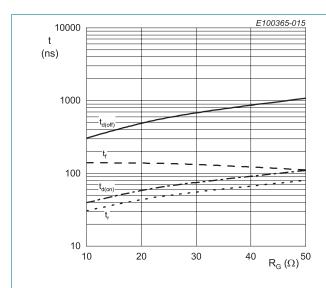


$$\begin{split} R_{g} = 10~\Omega;~V_{GE} = 15 \text{V/0V};~T_{j} = 175~^{\circ}\text{C};\\ V_{CE} = 600~\text{V};~inductive~load \end{split}$$

Fig. 14. Typical switching times as a function of collector current

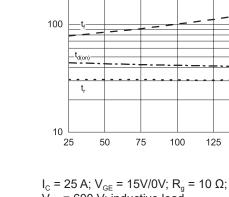
E100365-016

150 175 T<sub>j</sub> (°C)



 $I_C = 25 \text{ A}; V_{GE} = 15 \text{V/0V}; T_i = 175 °C;$ V<sub>CE</sub> = 600 V; inductive load

Fig. 15. Typical switching times as a function of gate resistance

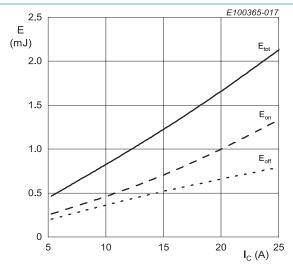


t<sub>d(off)</sub>

(ns)

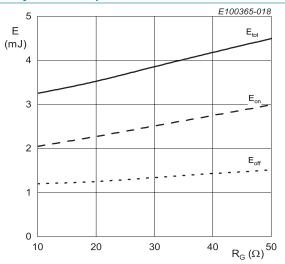
V<sub>CE</sub> = 600 V; inductive load

Fig. 16. Typical switching times as a function of junction temperature



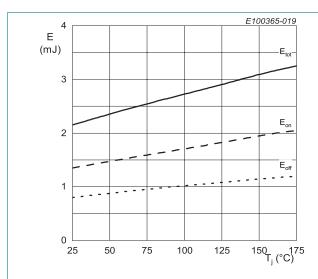
 $R_q = 10 \Omega; V_{GE} = 15V/0V; T_i = 175 °C;$ V<sub>CE</sub> = 600 V; inductive load

Fig. 17. Typical switching energy losses as a function of collector current



 $I_C = 25 \text{ A}; V_{GE} = 15 \text{V}/0 \text{V}; T_i = 175 °\text{C};$ V<sub>CE</sub> = 600 V; inductive load

Fig. 18. Typical switching energy losses as a function of gate resistance



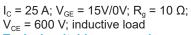


Fig. 20. Forward bias safe operating area



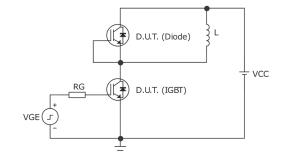


Fig. 21. Test circuit for inductive load switching

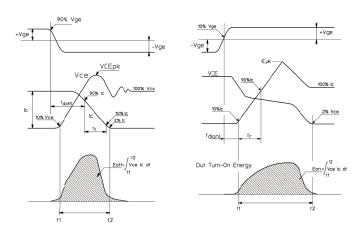
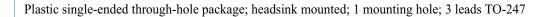
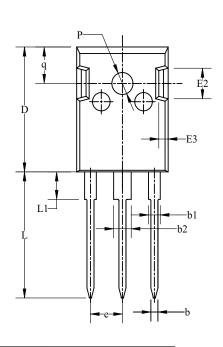


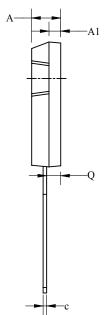
Fig. 22. Definition of switching times and losses

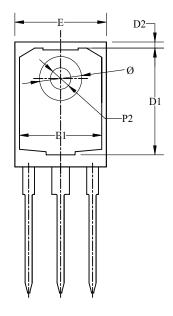
# 12. Package outline



TO247







Dim	All Dim	ensions in M	illimeters
Dilli	Min	Тур	Max
A	4.70	4.95	5.20
A1	1.90	2.00	2.10
b	1.00	1.20	1.40
b1	1.80	2.00	2.20
b2	2.80	3.00	3.20
С	0.50	0.60	0.70
D	20.30	20.45	20.60
D1	17.28	17.48	17.68
D2	0.80	1.00	1.20
Е	15.45	15.60	15.75
E1	13.82	14.02	14.22
E2	4.80	5.00	5.20
E3	1.40	1.60	1.80
e		5.45 BSC	
L	20.40	20.65	20.90
L1	4.25	4.50	4.75
P2	3.40	3.50	3.60
P	3.50	3.60	3.70
Q	2.20	2.40	2.60
q	5.78	5.98	6.18
Ø	7.10	7.19	7.30

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## 13. Legal information

#### Data sheet status

Document status [1][2]	Product status [3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

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For more information, please visit: http://www.ween-semi.com For sales office addresses, please send an email to: salesaddresses@ween-semi.com Date of release: 23 February 2025

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